



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 83943

**\*83943\***

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April-27-12 2:53:52 PM

Item ID: D2806-1 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Bushing  
 Start Date: 27/04/2012 Start Qty: 30.00 **\*30\*** Cust Item ID:  
 Required Date: 11/05/2012 Req'd Qty: 30.00 **\*30\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 <b>*130*</b> HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1  Memo	0.00  0.00				(34)		34 12-5-15	
140 <b>*140*</b> QC Quality Control	QC3- Inspect Part Finish  Memo	0.00  0.00				34		34 12-5-15	
150 <b>*150*</b> Packaging Packaging	Identify as per dwg & Stock Location: 87/8  Memo	0.00  0.00				34X		8p 12-5-16	

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MF  
12-05-17

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# Picklist Print

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Work Order ID: 83943

\*83943\*

Parent Item: D2806-1

\*D2806-1\*

Parent Item Name: Bushing

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP: B05.03.11Part now turned KJ/JLM  
IPP Rev:C Now on Doosan Lathe JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6H1.000		Purchased		No		100	f	14.3580	0.0916	2.892632			

\*M6061T6H1 000\*

6061-T6 HexBar 1.00

\*\*

24 125.15

Location	Loc Qty	Loc Code
MAT012	14.358	
109478	0.421	
119275	1.937	
121282	12	

12/660 ✓

1"

1.275

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DART AEROSPACE LTD		Work Order:	83943
Description: Bushing		Part Number:	D2806-1
Inspection Dwg: D2806	Rev: A	Page 1 of 1	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.000	+/-0.010	1.000	/		TR .02	
1.155	+/-0.010	1.146	/			
0.250	+/-0.010	.250	/			
0.063 x 45°	+/-0.010	.070	/			
0.080 x 45°	+/-0.010	.080	/			
0.495	+0.000/-0.005	.493	/			
0.750	+0.000/-0.005	.749	/			
Ø0.257	+0.005/-0.000	.258	/			
0.094	+/-0.010	.092	/			

Measured by: <i>RE</i>	Audited by: <i>SA</i>	Prototype Approval:	N/A
Date: 12-5-15	Date: 12/5/15	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.02.25	New Issue	KJ/RF	
B	08.01.16	0.094 dimension added	KJ/EC/DD	<i>[Signature]</i>

# Dart Aerospace Ltd

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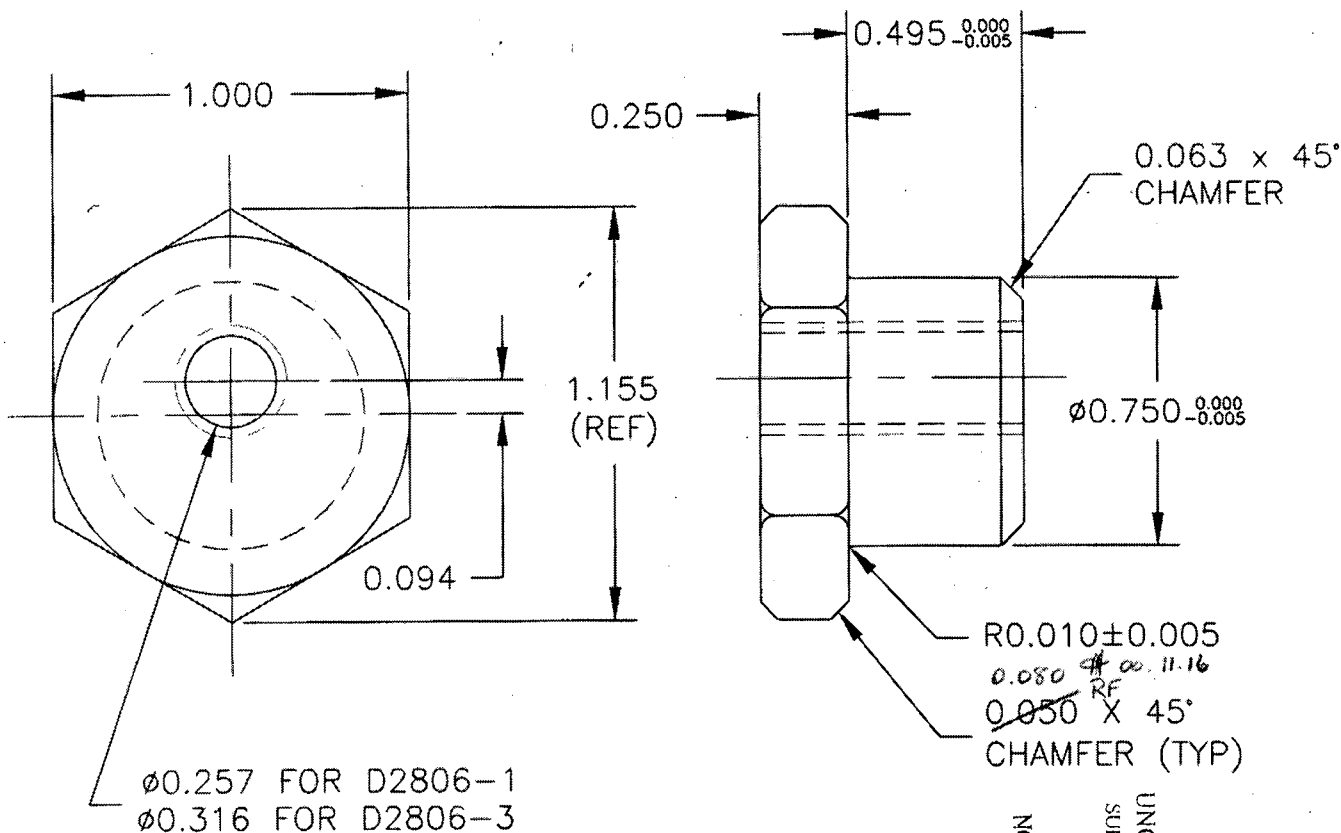
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DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2806	REV. A SHEET 1 OF 1
DATE 00.11.08		TITLE BUSHING	SCALE 2:1
A	00.11.08	NEW ISSUE	

RELEASED  
02.11.13 *[Signature]*



D2806-1 (DRILL  $\phi 0.257$  HOLE)  
D2806-3 (DRILL  $\phi 0.316$  HOLE)

MATERIAL: 6061-T6 (QQ-A-200/8) OR (QQ-A-250/11) OR (QQ-A-225/8)  
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 83943  
12/04/23  
MLJ

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# Dart Aerospace Ltd

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